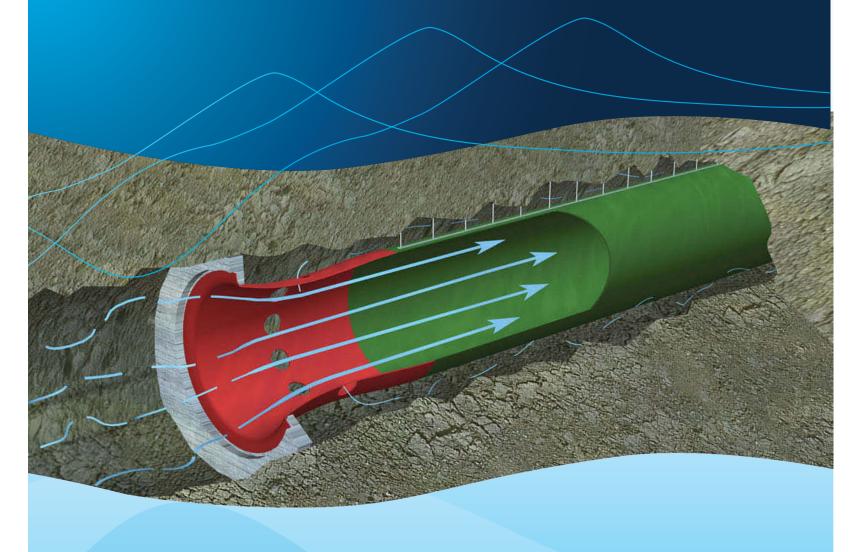


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The Groner membrane: innovative lining giving new energy from old tunnels

## Rapid and lightweight installation heavy duty research, development and technology

- A revolutionary and patented Norwegian concept
- Mathematical and numerical models by Sintef and Flow Design Bureau
- Physical models at Sintef Hydraulic laboratory
- Laboratory and field deterioration tests at Norwegian Building Research Institute and Steinfoss Hydropower plant
- Unique membrane strength tests at NTNU with a custom made jack enabling 30 kN/metre tension combined with inner pressure
- Full scale field installation at Haaen near Trondheim



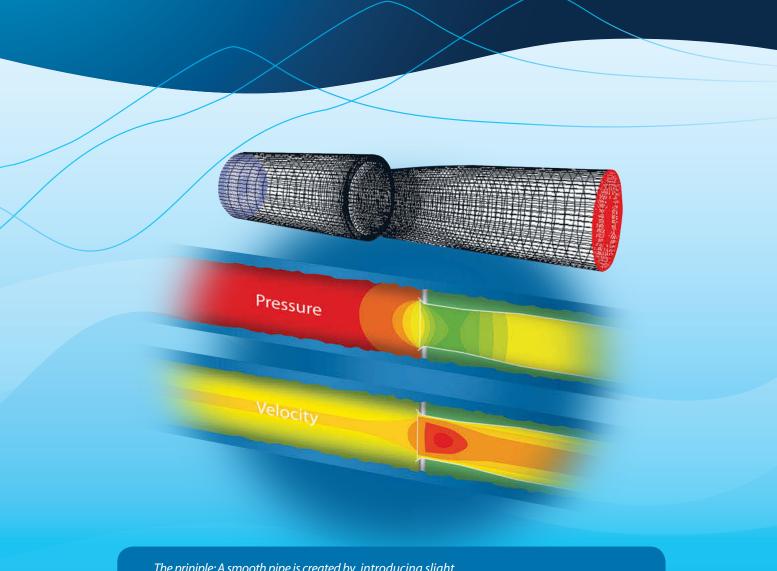
The Groner membrane handles situations such as sudden shut down and start-up, reverse currents, downfall of rocks and rupture on the membrane without problems

The Groner-membrane is an inflatable lining which turns any tunnel into a completely hydraulic smooth waterway reducing energy loss losses dramatically.

The durable membrane is subject to a small inner water pressure and "floats" in the surrounding water. The patented design therefore transfers hydraulic forces instead of containing them

The result is a reliable and durable lining that substantially increases output with an absolutely marginal environmental impact:

- Tunnel friction loss: up to 75 % reduction
- Installed capacity: may be increased with up to 100 %
- Power production: 20 % increase can be achieved
  - → New renewable energy with minimum environmental impact



The priniple: A smooth pipe is created by introducing slight super-pressure into a flexible pipe

## Proven efficiency

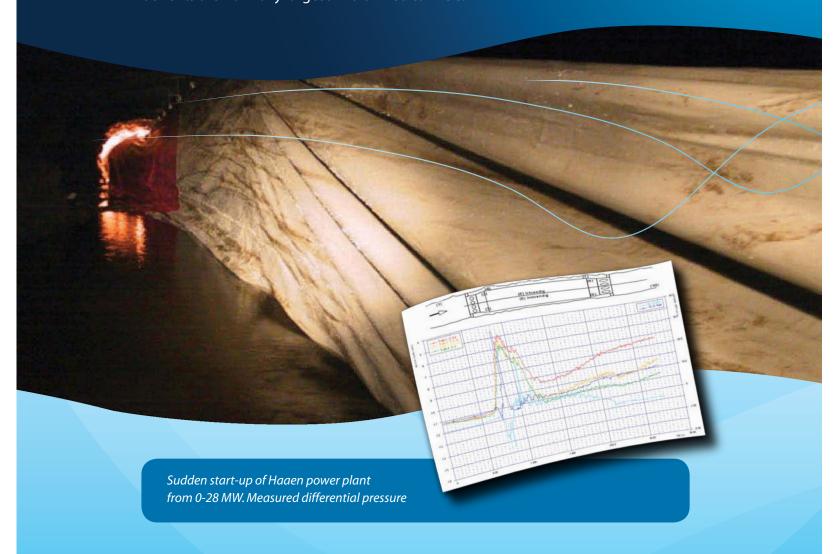
Advanced monitoring during the pilot test verified that head loss is reduced with 75 % and that the technology is extremely reliable

## Rapid installation

The Groner Membrane can be installed in short time, kilometers can be installed in few weeks.

## All kinds of tunnels

The Groner membrane reduces friction loss in all kind of tunnels. In TBM-drilled and lined tunnels friction loss can be reduced with up to 50 %. The economical benefits are normally largest in old lined tunnels.





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